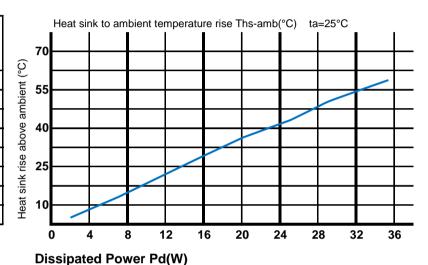


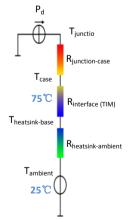
## The thermal data table

Pd=Pe x (1-ηL)		Heat sink to ambient thermal resistance Rhs-amb(°C/W)	Heat sink to ambient temperature rise Ths-amb(°C)
		Polar-4011	
Dissipated Power Pd(W)	5	1.70	9.5
	10	1.60	18
	15	1.60	27
	20	1.60	36
	25	1.54	43.5
	30	1.48	50.5
	35	1.44	57.5



- st Please be aware the dissipated power Pd is not the same as the electrical power Pe of a LED module.
- \*To calculate the dissipated power please use the following formula:  $Pd = Pe \times (I \eta L)$ .
- Pd Dissipated power ; Pe Electrical power ;  $\eta L =$  Light effciency of the LED module;
- \*The aluminum substrate side of the package outer shell is thermally connected to the heat sink via TIM (Thermal interface material).
- $\label{thm:mingFarecommends} \mbox{MingFa recommends the use of a high thermal conductive interface between the LED module and the LED cooler.}$

Either thermal grease, A thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended.



- \*Thermal resistance is a heat property and a measurement of a temperature difference by which an object or material resists a heat flow.
- Geometric shapes are different, the thermal resistance is different. Formula:  $\theta = (Ths Ta)/Pd$
- $\theta\,$  Thermal Resistance [°C/W] ; Ths - Heatsink temperature ; Ta - Ambient temperature ;
- \*The thermal resistance between the junction section of the light-emitting diode and the aluminum substrate side of the package outer
- shell is  $R_{\text{junction-case}}$ , the thermal resistance of the TIM outside the package is  $R_{\text{interface (TIM)}}$  [°C/M], the thermal resistance with the
- heat sink is  $R_{heatsink-ambient}$  [°C/W], and the ambient temperature is  $T_{ambient}$  [°C].
- \*Thermal resistances outside the package  $R_{\text{interface (TIM)}}$  and  $R_{\text{heatsink-ambient}}$  can be integrated
- into the thermal resistance  $R_{case-ambient}$  at this point. Thus, the following formula is also used:
- $T_{junction} = (R_{junction-case} + R_{case-ambient}) \cdot Pd + T_{ambient}$